

TECHNICAL DATASHEET

PC 370LD



MATERIAL DESCRIPTION

PC 370LD coating is a radiation-curable acrylate useful for polymer cladding, especially has new photo initiator system for reacting with long wavelength range UV LED system. PC 370LD coating has suitable glass transition temperature, non-yellowing, thermal resistance, high oxidative and hydrolytic (moisture) stability, which are required by optical fiber industry applications.

MATERIAL PROPERTIES

LIQUID

Viscosity at 25°C	6,000 cPs ± 900
Density at 24°C	1.50 ~ 1.55 g·cm ⁻³
Refractive Index at 25°C	1.361 ± 0.005 (589nm)

CURED

Refractive Index at 852nm	1.370 ± 0.005
Secant Modulus at 2.5% Strain	3.7 ~ 4.7 kgf/mm ²
Tensile Strength at Break	0.8 ~ 1.0 kgf/mm ²
Elongation at Break	50 ~ 80 %
Glass Transition Temperature	70°C at Tan_delta Max
Coefficient of Expansion	On testing
Shrinkage on Cure < 4.9 %	

CURING CONDITION

Minimum UV dose of PC 370XP for complete cure is 1,000 mJ/cm² under a nitrogen environment. However, the minimum dosage is dependent upon the thickness of the PC layer.

STORAGE CONDITION

PC 370LD polymer cladding coating can polymerize under improper storage conditions. Store materials away from direct sunlight and presence of oxidizing agents and free radicals. Storage temperature range is between 15°C to 27°C.

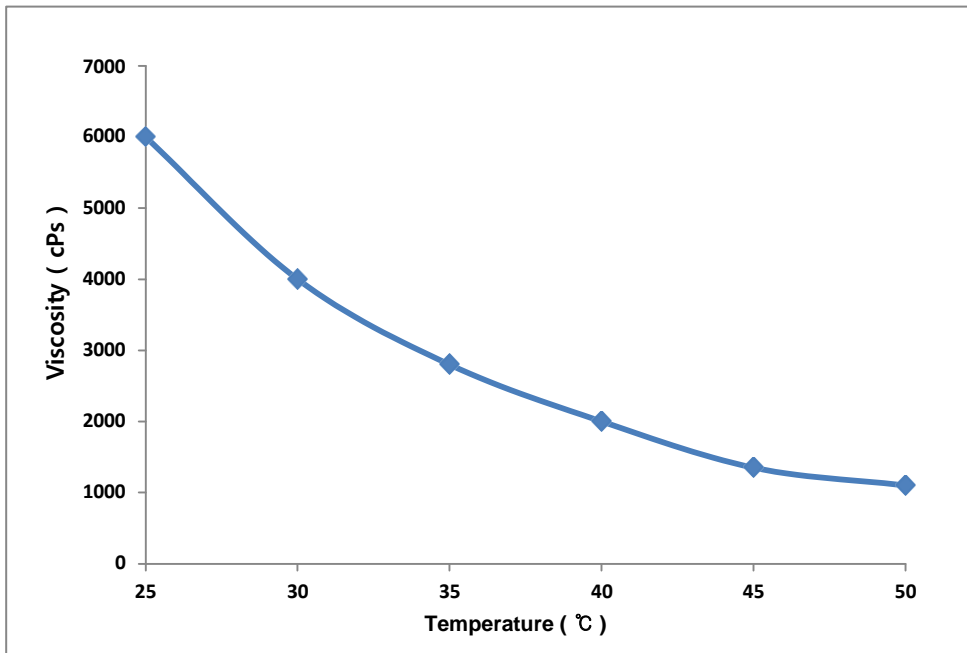
PRECAUTION

PC 370LD polymer cladding coatings can cause skin and eye irritation after contact. Therefore, avoid direct contact with these materials. If contact occurs, immediately rinse affected areas copiously with water.

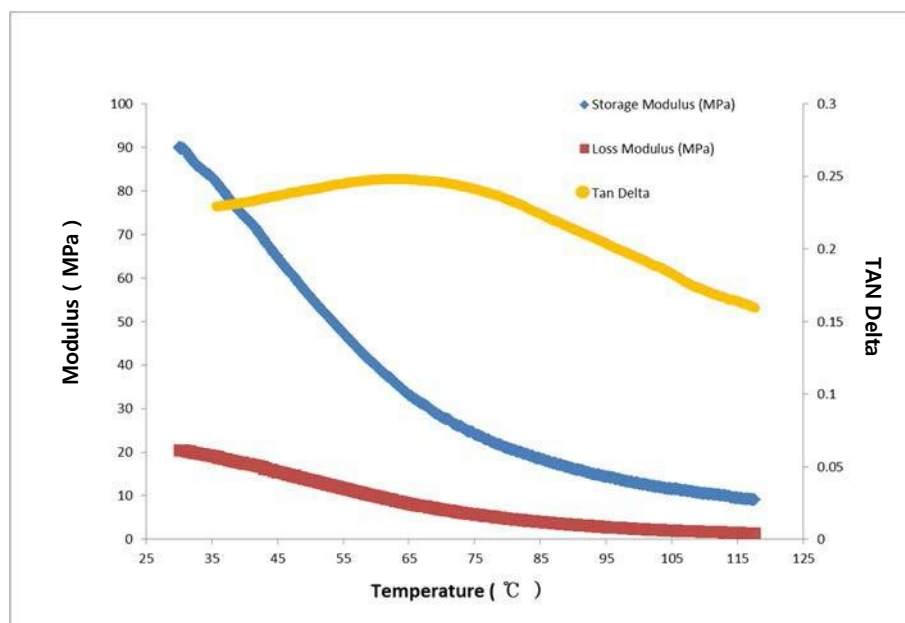
** The information contained herein is believed to be reliable but is not to be taken as a representation, warranty or guarantee. Customers are urged to perform their own process and QC tests.*

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Viscosity Reference



DMTA Analysis Data



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APPENDIX

TEST EQUIPMENT

	Test Equipment
Viscosity (cPs)	Brookfield DV II+ or DV III+
Refractive Index (uncured)	Abbe Refractometer
Density (g/cm ³)	Pycnometer
Refractive Index (cured)	Prism Coupler / Abbe Refractometer
Shrinkage On Cure	Pycnometer
Secant Modulus (kgf/mm ²)	Instron 4443 UTM
Elongation (%)	Instron 4443 UTM
Tensile Strength (kgf/mm ²)	Instron 4443 UTM

TEST METHOD

Viscosity (cPs)	ASTM D-1084 Method B	$V = fs$
V = Viscosity of sample in centipoises f = Scale factor furnished with instrument s = Scale reading of viscometer		
Refractive Index (uncured)	ASTM D 542-50	
Density (g/cm ³)	ASTM 1475	$D = (W - w) / V$
V = Volume of container (mL) W = Weight of the filled container w = Weight of the empty container D = Density (g/mL)		
Shrinkage On Cure	ASTM D-792	$X = (a \times d) / (b + a - m)$ % Shrinkage = $(X - d) / d$
a = Sample Weight d = Specific Gravity of Uncured Sample b = Weight of Pycnometer and water m = Weight of Water and Sample in Pycnometer e = Weight of Pycnometer		
Secant Modulus (kgf/mm ²)	ASTM D-638	
Elongation (%)	ASTM D-638	$(L - L_0) / L_0 \times 100$
L_0 = Length of initial L = Length at break point		
Tensile Strength (kgf/mm ²)	ASTM D-638	$P / (T \times W)$
T = Film Thickness, P = Tensile pull to rupture W = Width of Film		

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