

SAFETY DATA SHEET




PC XP Series

Section 1. Identification

GHS product identifier	:	PC 340XP, 363XP, 370XP, 373XP, 385XP, 398XP, 404XP, 409XP
Other means of identification	:	Not available.
Product type	:	Liquid.
Material uses	:	UV-curable coatings
Supplier	:	Luvantix ADM Co., Ltd. L-601 KAIST ICC 193 Munji-dong Yuseong-gu, Daejeon, Korea Tel +82-42-865-0595
e-mail address of person responsible for this SDS	:	Contact@LuvantixADM.com
Emergency telephone number	:	Luvantix ADM Co., Ltd. +82 (42) 862-0596 (International Korea 24 hour)

Section 2. Hazards identification

OSHA/HCS status	:	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	:	SKIN CORROSION/IRRITATION - Category 2. SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 SKIN SENSITIZATION - Category 1
<u>GHS label elements</u>		
Hazard pictograms	:	
Signal word	:	Warning
Hazard statements	:	H319 - Causes serious eye irritation. H315 - Causes skin irritation. H317 - May cause an allergic skin reaction.
<u>Precautionary statements</u>		
Prevention	:	P280 - Wear protective gloves. Wear eye or face protection. P261 - Avoid breathing vapor. P264 - Wash hands thoroughly after handling. P272 - Contaminated work clothing should not be allowed out of the workplace.
Response	:	P302 + P352 + P362-2 + P363 - IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. P333 + P313 - If skin irritation or rash occurs: Get medical attention.

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337 + P313 - If eye irritation persists: Get medical attention.

Storage : Not applicable.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified : None known.

Hazardous Material Information System (U.S.A.)

Health	2
Flammability	1
Physical Hazards	1
PERSONAL PROTECTION	AG

The PPE (Personal Protection Equipment) designation in the HMIS is provided for use by employees at supplier sites only. Other users of this product are encouraged to evaluate the hazards of the product and assign PPE that is applicable to their specific situations.

The customer is responsible for determining the PPE code for this material.

Section 3. Composition/information on ingredients

Substance/Mixture : Mixture

Other means of identification : Not available.

Ingredient name	CAS Number	%
2-(Perfluorohexyl) ethyl methacrylate	2144-53-8	15 ~ 50
2-Propenoic acid, 2-methyl-, 2-ethyl-2-[[[(2-methyl-1-oxo-2-propenyl)oxy]methyl]-1,3-propanediyl ester	3290-92-4	5 ~ 10
Methanone, (1-hydroxycyclohexyl)phenyl-	947-19-3	1 ~ 4
Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl-	128-37-0	0.5 ~ 2
Ingredients determined not to be hazardous (Acrylic Fluoro Urethane Elastomer)	-	40 ~ 60

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye Contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may

- be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband
- Skin Contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : Irritating to mouth, throat and stomach.

Potential acute health effects

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following :
 pain or irritation
 watering
 redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following :
 irritation
 redness.
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media	:	None known.
Specific hazards arising from the chemical	:	In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	:	Decomposition products may include the following materials : carbon dioxide carbon monoxide halogenated compounds (dense) black smoke aldehydes organic acids
Special protective actions for fire-fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
<u>Extinguishing media</u>		
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid contact during pregnancy or while nursing. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release
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- to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 15 to 30°C (59 to 86°F). Store in accordance with local regulations. Store in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. Store in original container, protected from direct sunlight.

Section 8. Exposure controls/personal protection

Control parameters

- Occupational exposure limits** : None
- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state	:	Liquid. [Viscous liquid.]
Color	:	Clear
Odor	:	Characteristic.
Odor threshold	:	Not available.
pH	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Closed cup: >212°F (>100°C) [estimate]
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive (flammable) limits	:	Not available
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	>1.45 (Water = 1)
Density (g/cm³)	:	>1.45 g/cm ³ (23°C)
Bulk density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	Not available.
Partition coefficient: n-octanol/water	:	Not available.
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
Viscosity	:	Dynamic (room temperature): >300 mPa·s (>300 cP) Kinematic (room temperature): >1.94 cm ² /s (>1.94 cSt)

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	The product is stable.
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	No specific data.
Incompatible materials	:	No specific data.
Hazardous decomposition products	:	No specific data.

Section 11. Toxicological information

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
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Photo-initiators	LD50 Dermal LD50 Oral	Rat Rat	6929 mg/kg	-
			1694 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Photo-initiators	Skin - Non-irritating	Rabbit	0	-	-
	Skin - Non-irritating	Rabbit	0	-	-

Sensitization

Product/ingredient name	Route of exposure	Species	Result
Photo-initiators	skin	Guinea pig	Not sensitizing

Mutagenicity

Product/ingredient name	Test	Experiment	Result
Photo-initiators	OECD 471 Bacterial Reverse Mutation Test	Subject: Bacteria	Negative

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : Irritating to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity**Acute toxicity estimates**

Route	ATE value
Oral	84700 mg/kg

Section 12. Ecological information**Toxicity**

Product/ingredient name	Result	Species	Exposure
Photo-initiators	Acute EC50 1.95 mg/l Fresh water	Algae - Desmodesmus subspicatus	72 hours
	Acute EC50 >119 mg/l Fresh water	Daphnia	48 hours
	Acute EC50 >1000 mg/l Fresh water	Micro-organism	180 minutes
	Acute LC50 160 mg/l Fresh water	Fish - Leuciscus idus	48 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Photo-initiators	1.62	-	low

Mobility in soil

Soil/water partition coefficient (KOC) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste

should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	IATA
UN number	Not regulated	Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
UN proper shipping name	-	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-	-
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.	No.
Additional information	-	-	-	-	-	-

Special precautions for use : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not available.

Section 15. Regulatory information

U.S. Federal regulations : All components are listed or exempted.

Clean Air Act Section 602 Class I Substances : Not listed.

Clean Air Act Section 602 Class II Substances : Not listed.

DEA List I Chemicals (Precursor Chemicals) : Not listed.

DEA List II Chemicals (Essential Chemicals) : Not listed.

State regulations

Massachusetts : None of the components are listed.

New York : None of the components are listed.

New Jersey : None of the components are listed.

Pennsylvania : None of the components are listed.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Ingredient name	List name	Status
Not listed.		

Montreal Protocol (Annexes A, B, C, E)

Ingredient name	List name	Status
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Not listed.

Stockholm Convention on Persistent Organic Pollutants

Ingredient name	List name	Status
Not listed.		

Rotterdam Convention on Prior Inform Consent (PIC)

Ingredient name	List name	Status
Not listed.		

UNECE Aarhus Protocol on POPs and Heavy Metals

Ingredient name	List name	Status
Not listed.		

Section 16. Other information**History**

Code : 150801ADM363001
Date of Printing : 01-Aug-15
Date of issue/ Date of revision : 01-Aug-15
Date of previous issue Version : No previous validation
Reference : Not available

Notice to reader

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